

S1 ASSEMBLY INSTRUCTIONS

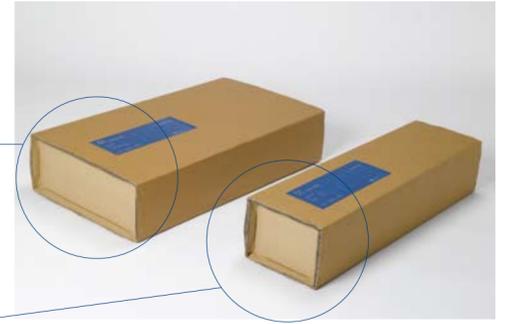
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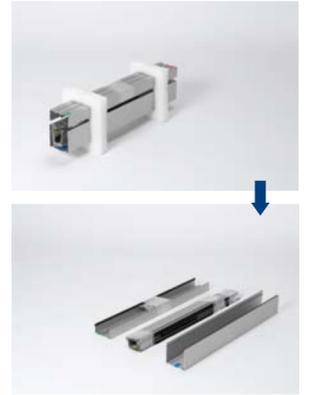
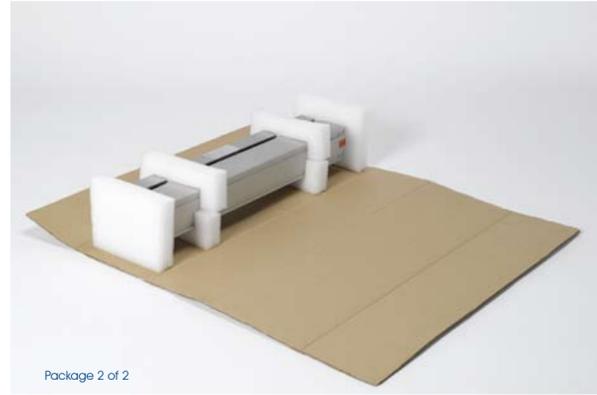
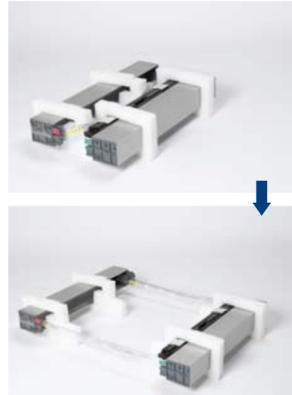
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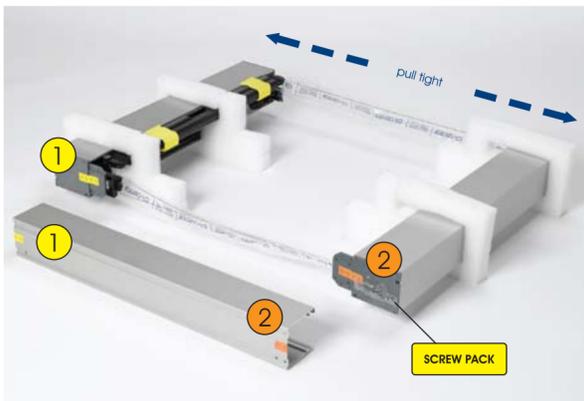
S1 KIT



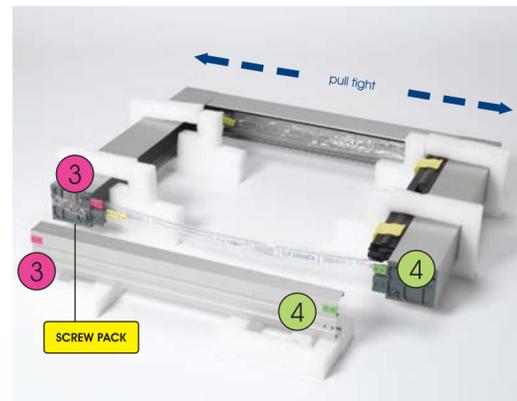
INITIAL UNPACKING



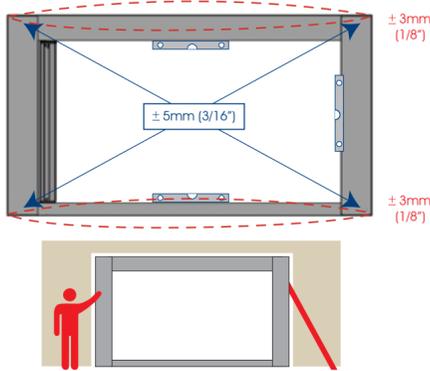
ATTACH HEAD



ATTACH SILL

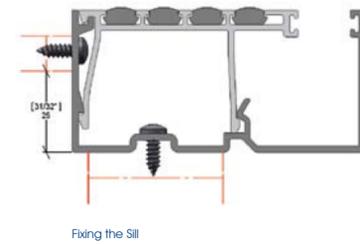
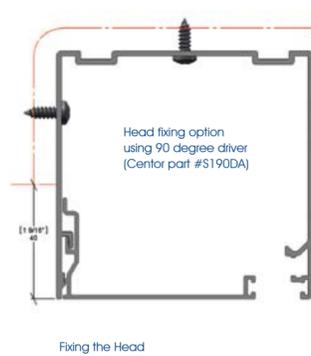


STAND UP & SQUARE UP FRAME IN OPENING



PROVIDE TEMPORARY SUPPORTS TO BOTH JAMBS TO PREVENT SCREEN FALLING

FIXING OFF THE SCREEN



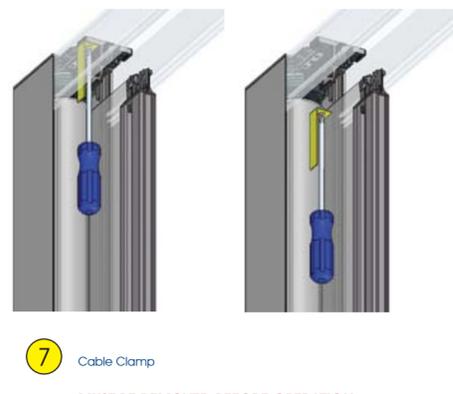
SCREW FIXINGS IN RED AREA ONLY



APPLY TENSION



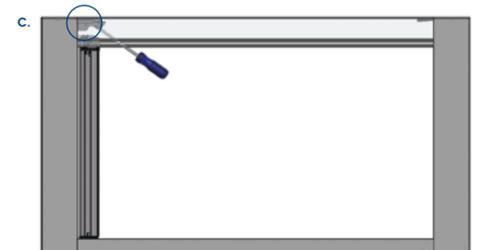
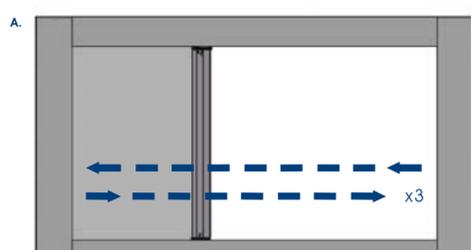
REMOVE FINAL PACKAGING



OPERATE SCREEN

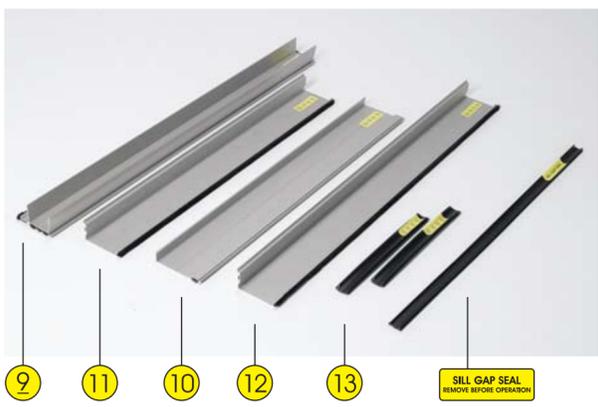


LATERAL ADJUSTMENT IF NECESSARY

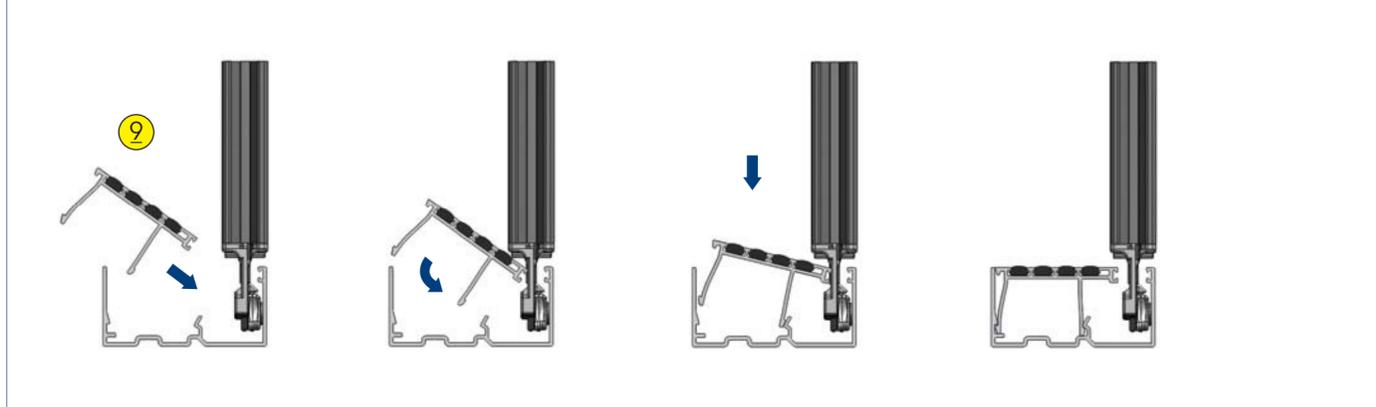


Repeat steps A, B and C until stile and jamb are parallel

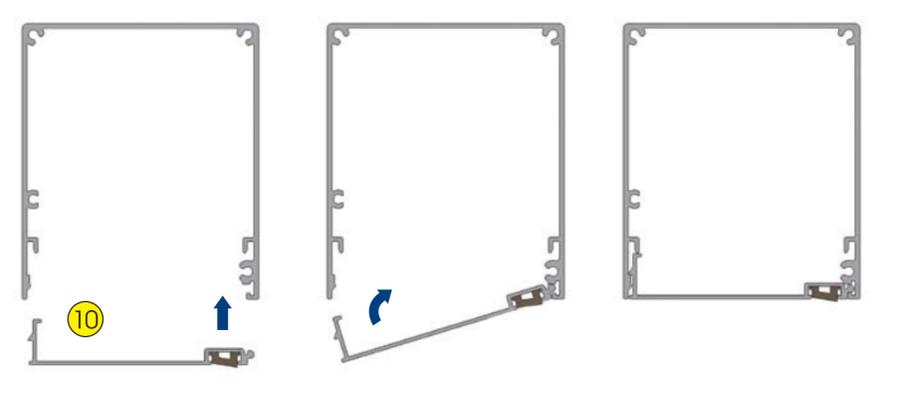
FITTING COVERS



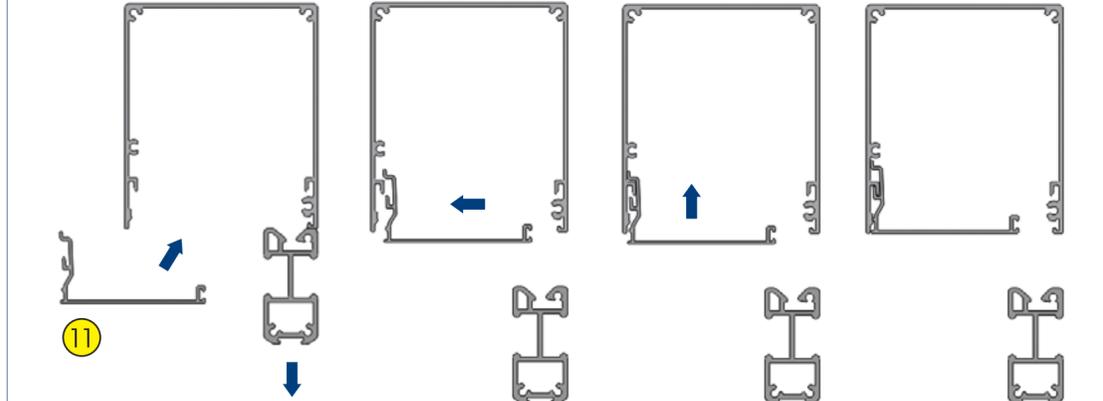
SILL COVER



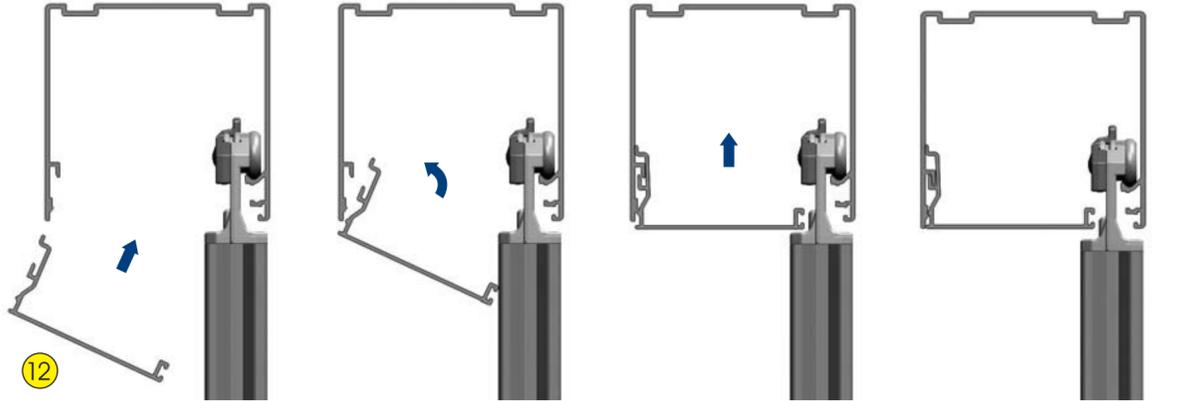
JAMB STOP (SINGLE SCREEN ONLY)



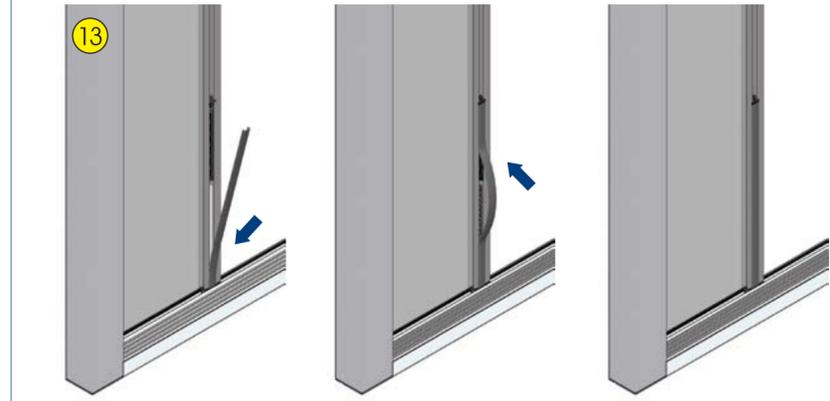
JAMB COVERS



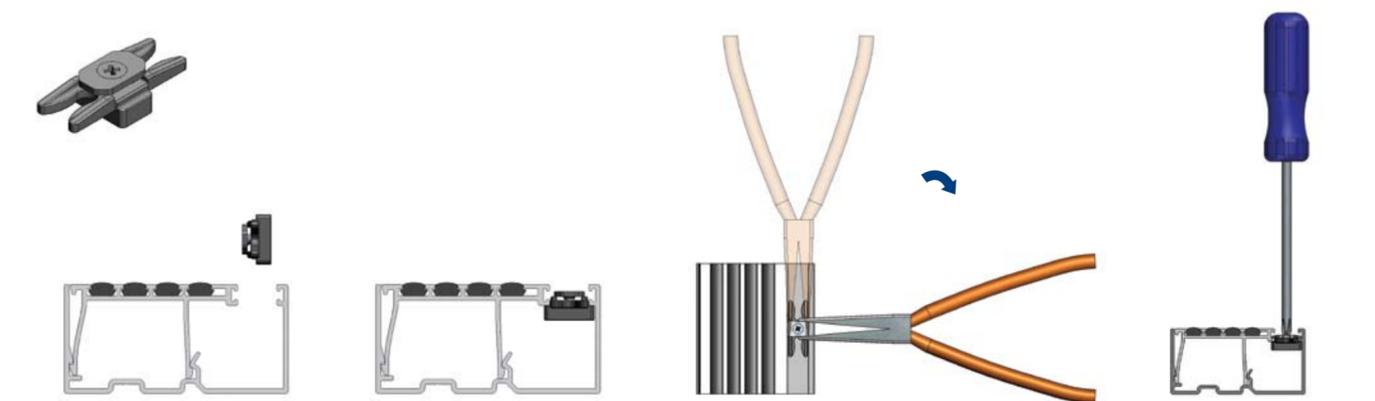
HEAD COVERS



STILE COVERS



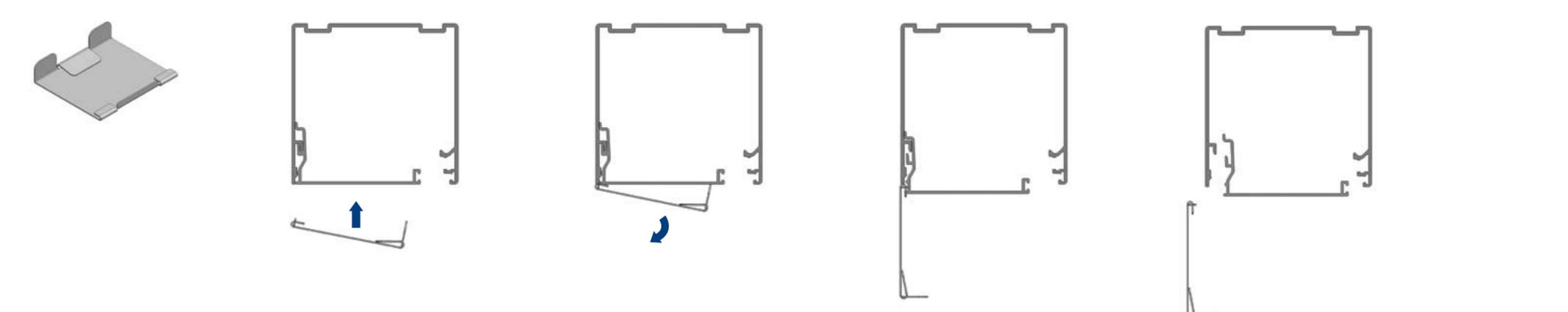
DOOR STOP (DOUBLE SCREEN ONLY)



SILL GAP SEAL (OPTIONAL)



HEAD/JAMB COVER REMOVAL



SILL COVER REMOVAL

